1999 Article Index

The year in review

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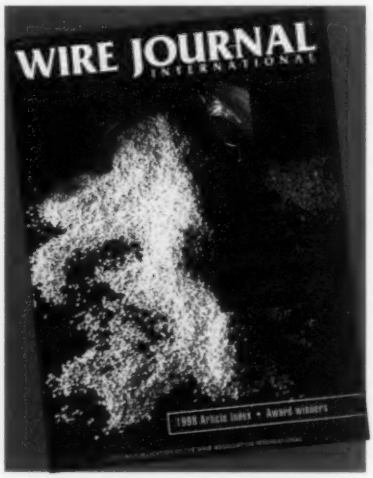

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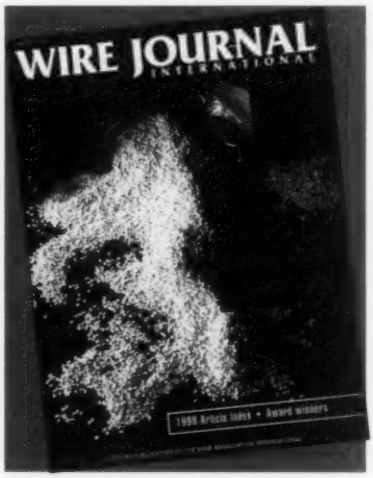

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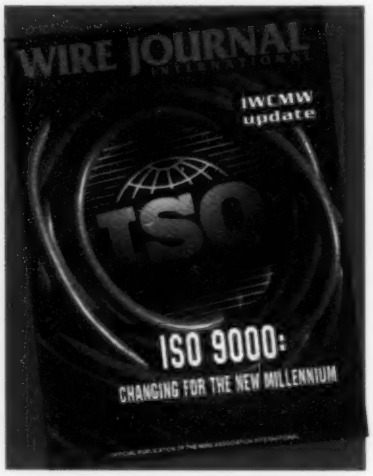

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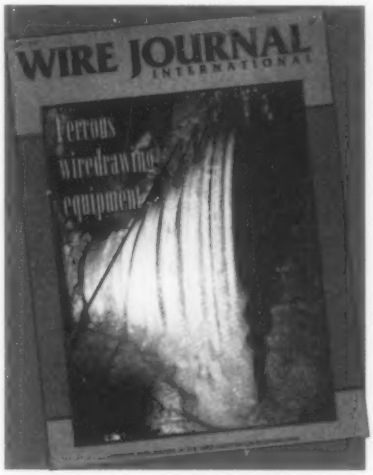

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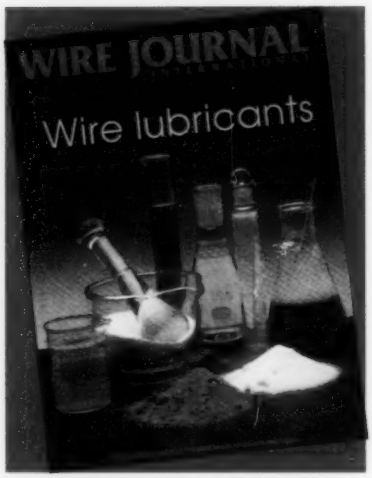

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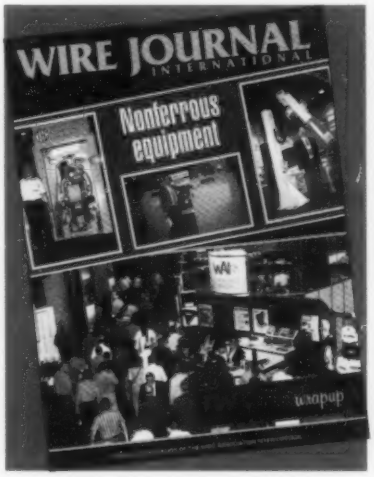

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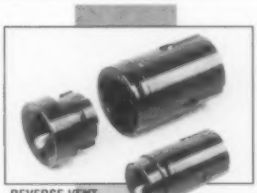
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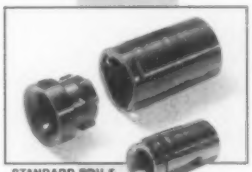
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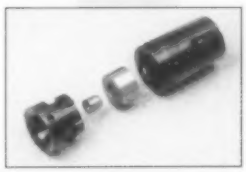

- Extended die life
- Holds cast and helix thru complete production
- Lower temperature during drawing
- Vent system allows lubricant to reach melting point, but does not burn, allowing lubricant to be re-used again
- PDH unit uses standard die box 2 1/2 i.d. tapered sleeve
- 3 different vent lines for line speed and lube pressure
- Cleaner drawing operations
- Less lubricant used
- Less solvent to clean wire
- Reverse vent holder - only pressure die holder for grease
- PDH system uses standard carbide dies (no special nibs or assembly equipment)
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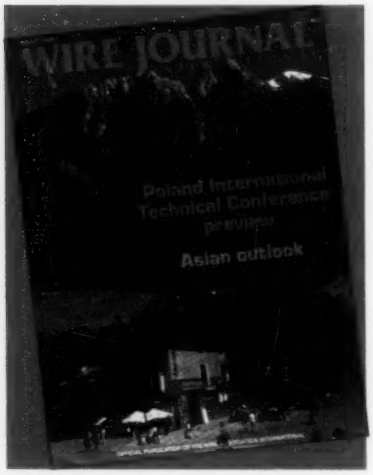

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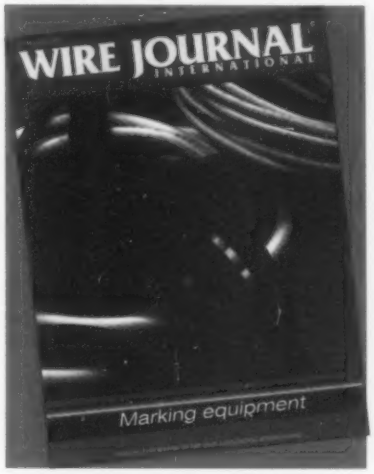

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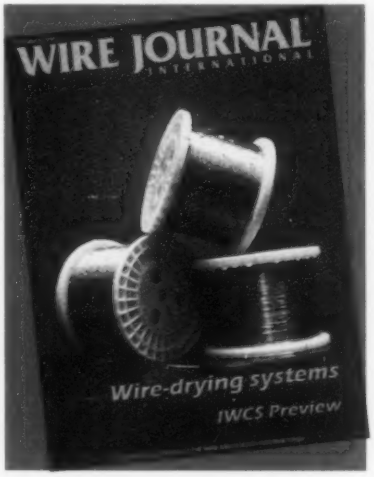

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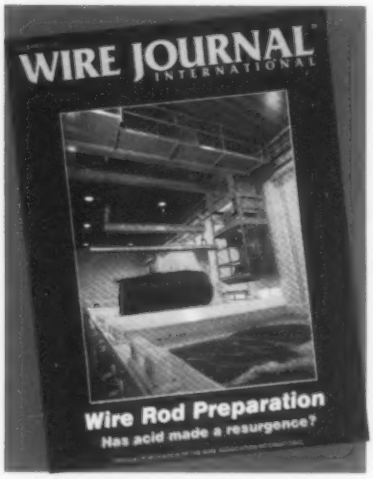

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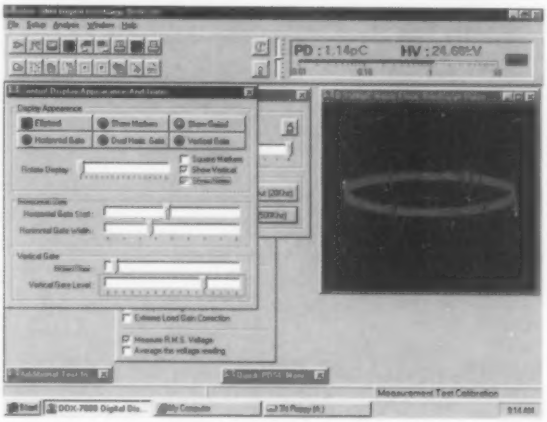

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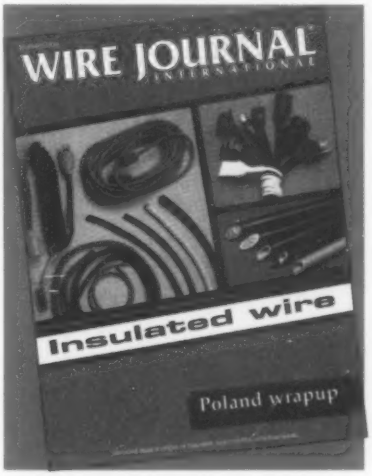

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